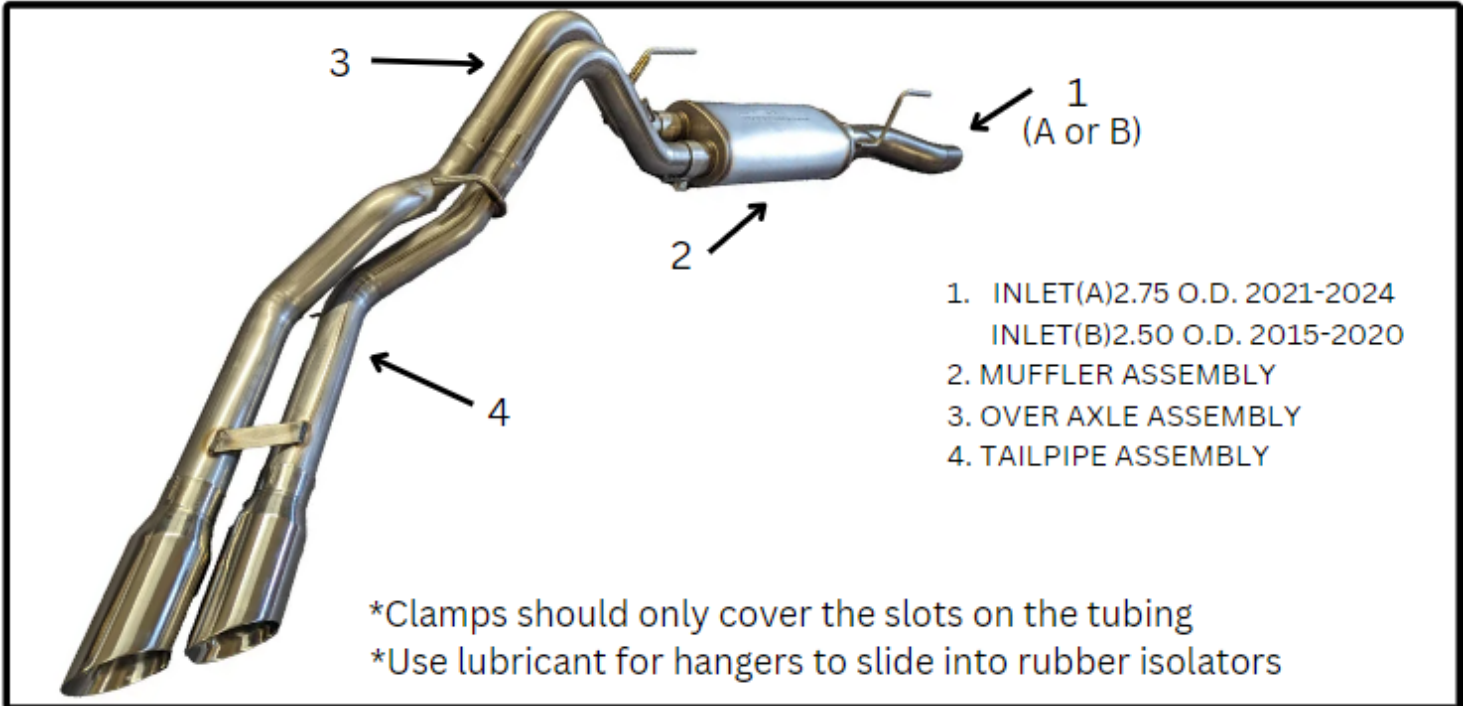




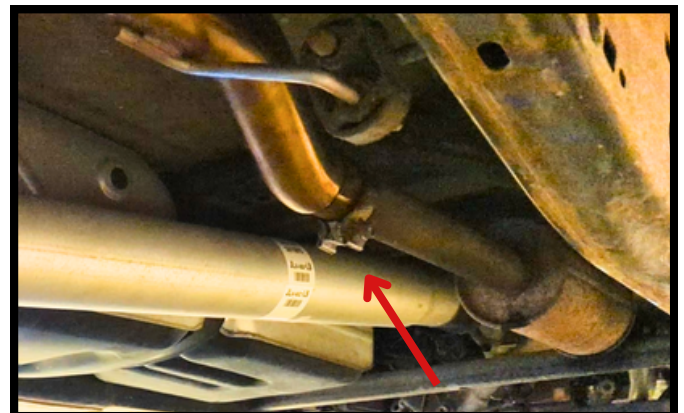
Installation Instructions for 2015-2024 Ford F-150 Exhaust System



Step 1. Jack the rear of the truck up to make space between the axle and the frame. This will give you more room to work. Block the front wheels and use jack stands for safety.



Step 2. Remove the OEM exhaust system clamp located after the catalytic converter. Disengage all welded hangers from the rubber insulators and slide the system out all in one piece, you will reuse the clamp and insulators.



Step 3. Install the Inlet Pipe Assembly to the OEM catalytic converter outlet pipe using the existing clamp and hardware, Locate the welded hanger to the rubber insulator, then attach the muffler using the supplied 3" clamp. Leave all clamps and fasteners loose for final adjustment of the complete system once installed.



Step 4. Install the Over Axle and tailpipes using the supplied 2.5" clamps. Locate the welded hanger to the OEM rubber insulator. We have found it easier to unbolt the OEM isolator from the frame, slide it on the hanger, then bolt it back on while installing the tailpipe.



Step 5. Use a block of wood as a straight edge to align the tips. After everything is tightened and located exactly where you want it hit all of the clamps with an air-powered impact gun, the clamps need to be very tight! Re-tighten after 100 miles.

