

## Installation Instructions for Challenger Muffler Delete Kit

**Step 1.** 2. Disconnect the exhaust valve actuator wiring. There are two actuators.



**Step 2.** Loosen both front pipe clamps, while the system is supported unbolt rear hangers then carefully remove the factory exhaust system, this will be much easier with a helper.

**Step 3.** Mark a cut line 2.5" from the front of each oval muffler, and 1.25" from the rear of each oval muffler.

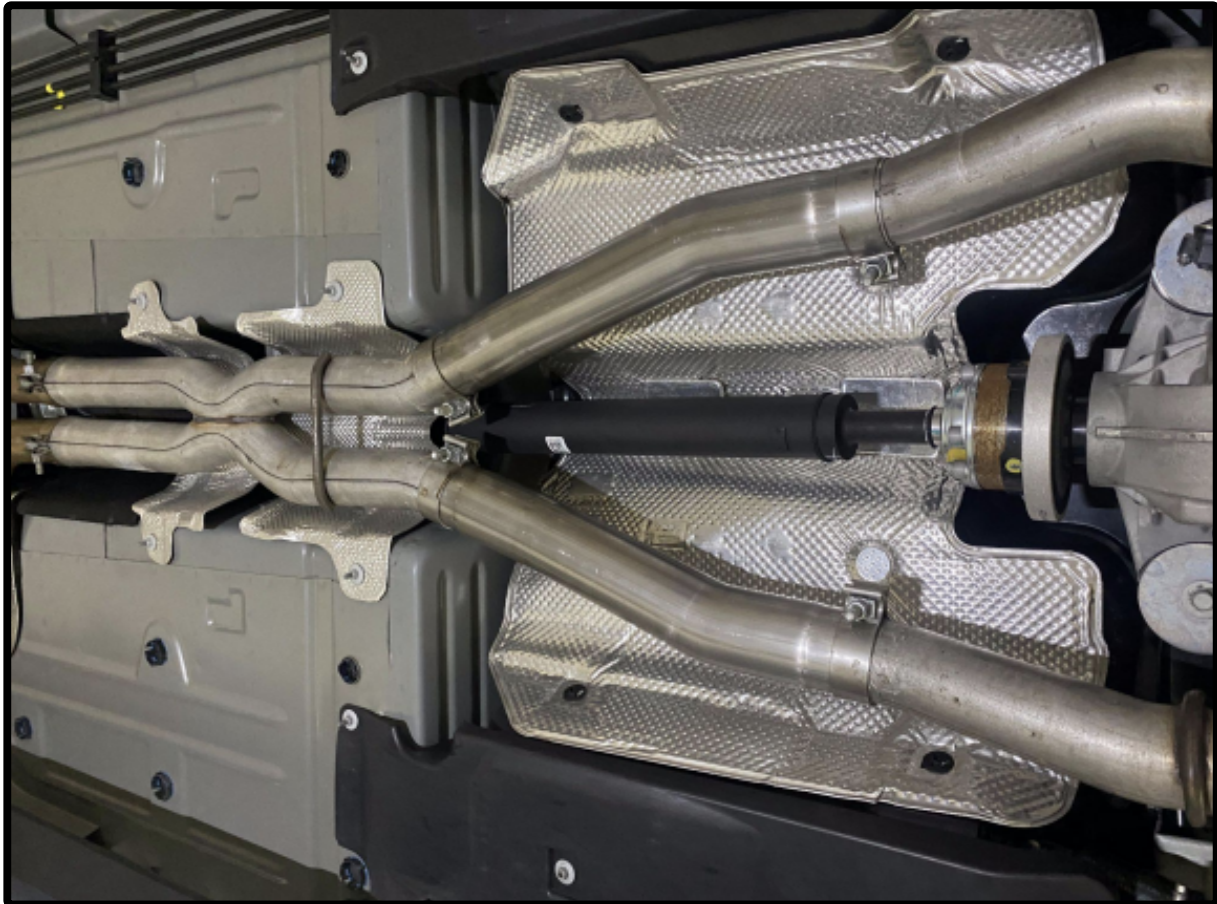
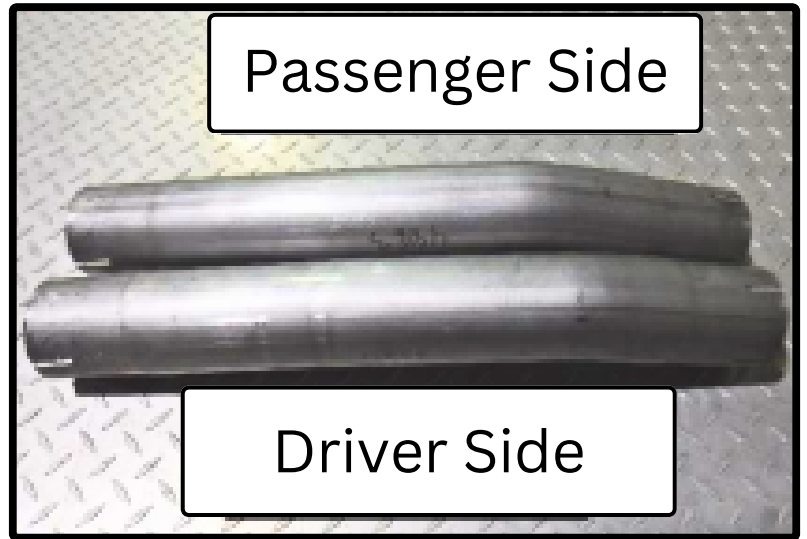


**Step 4.** Verify cut locations by overlaying the Bypass Pipes on the factory system. The Driver-Side Bypass Pipe is identified by a longer inlet, and shorter outlet than the Passenger-Side Bypass Pipe.



**Step 5.** Install the driver and passenger side muffler deletes using the supplied clamps, the clamps should only cover the slots and not be slid on to the solid part of the tube.

**Step 6.** Working from front to back, tighten all clamps while aligning tips, reconnect actuator wiring.



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